

Work Order ID 70410

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Tuesday, June 07, 2011 1:00:12 PM

Item ID: D3492-11

Accept



Setup Start



Revision ID:

Item Name: Plug

Stop



Start Date: 6/7/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 6/9/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

0.00

12

Small Fab

Memo

0.00

Small Fab

1-Deburr if necessary
2- Tumble

140



QC5- Inspect part completeness to step on W/O

0.00

11 06 08

QC

Quality Control

Memo

0.00

150



Chemical Conversion Coat per QSI005 4.1

0.00

12 X fm-11/06/08

HandFinish

Hand Finishing

Memo

0.00

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Powdercoat

Powder Coating

M 116964

Memo
(Flat End Only)
START TIME:
OVEN TEMPERATURE:
FINISH TIME:
12:50
320
1520

12X Ø M/11/06/08

170



QC

Quality Control

QC3- Inspect Part Finish

0.00

12 Ø M/11/06/08

Memo
0.00

180



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

N/A

Memo
0.00

MF
11-06-08

W/O:		WORK ORDER CHANGES					
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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 07, 2011 1:00:07 PM

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Work Order ID: 70410**Parent Item:** D3492-11**Parent Item Name:** Plug**Start Date:** 6/7/2011**Required Date:** 6/9/2011**Start Qty:** 12.00**Required Qty:** 12.00**Comments:** IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.875 6061-T6 Round Bar .875"		Purchased		No		100	f	12.0000	0.04	0.505263		SA 10/6/17	

Location

MAT013

Loc Qty

12

Loc CodeAT RD

116808

12

DART AEROSPACE LTD	Work Order:	70410
Description: Plug	Part Number:	D3492-11
Inspection Dwg: D3492	Rev: C	Page 1 of 1

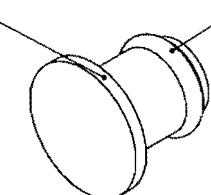
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	11/6/17	Date:	11-6-17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	P/O D3492-049	KJ/DD

8 7 6 5 4 3 2 1

D3492-XX PLUG
(SEE TABLE)  NAS1611 O-RING
(SEE TABLE)

D3492-XXX PLUG PARTS LIST

QTY 041	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					X		D3492-11	PLUG
						1	D3492-13	PLUG
							NAS1611-005	O-RING
							NAS1611-007	O-RING
1							NAS1611-010	O-RING
						1	NAS1611-012	O-RING
							NAS1611-013	O-RING
							NAS1611-015	O-RING
						1	NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

D	INCORPORATED DEO D3492-C-1, SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
C	ADD -049/-051/-053, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD -047; UPDATE DIM A FOR -045	PH	06.05.11
A	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>J.F.</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>J.F.</i>	D3492	SHEET 1 OF 2
APPROVED	<i>AAD</i>	TITLE	SCALE
DE APPR.	<i>AAD</i>	PLUG	2:1
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

D

C

B

A

1

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